




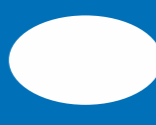








Schweißdraht Welding wire	 Round	 Triangle 80°	 Triangle 90°	 Triangle 70°	 Triangle 90° special	 Oval	 Triplet 90°
Polystone® G black HD Polystone® G black B Polystone® G black B 100 Polystone® P homopolymer grey Polystone® P copolymer Polystone® PVDF	mm RS/2 ∅ 2 RS/3 ∅ 3 RS/4 ∅ 4 RS/5 ∅ 5	mm DK/80-4 4,0 x 3,0 DK/80-4,3 4,3 x 3,0 DK/80-5 5,0 x 3,5 DK/80-6 6,0 x 4,5 DK/80-7 7,0 x 5,3	mm DK/90-5,7 5,7 x 3,8	mm DK/70-7 7,0 x 5,0	mm DK/90-5 5,0 x 3,2	mm OS-5 5,0 x 3,0	mm DR/80-5 5,0 x 3,4
Trovidur® EN grey Trovidur® EC Trovidur® NL red Trovidur® PHT/HTX Trovidur® ESA-S Trovidur® ES Trovidur® ET	mm S DMS:2 ∅ 2 S DMS:3 ∅ 3 S DMS:4 ∅ 4 S DMS:5 ∅ 5	mm 80-4,3 3 x 3 x 4,3 80-6 4 x 4 x 6 80-7 5 x 5 x 7 80-8 6 x 6 x 8	mm 90-4 3 x 3 x 4,3 90-6 4,7 x 4,7 x 6	–	–	–	5,0 x 3,5 mm
	 Double Core 6,1 x 3,1 mm	 DK 100 5,5 x 3,0 mm	 DK 200 6,5 x 3,5 mm	 Profilschweißdraht a Welding wire profile a 7,0 x 3,0 mm	 Profilschweißdraht b Welding wire profile b 5,5 x 2,5 mm		

Welding Rods - PE/PP/PVDF/ECTFE

Schweißdraht

		mm	↔Δ mm	↑Δ mm	Coil	Loose roll	Bar 2000 mm
Round DVS 2211	RS/2	∅2	± 0.2	± 0.2	3 kg	5 kg	3 kg
	RS/3	∅3	± 0.2	± 0.2	3 kg	5 kg	3 kg
	RS/4	∅4	- 0.3 / + 0.2	- 0.3 / + 0.2	3 kg	5 kg	3 kg
	RS/5	∅5	- 0.4 / + 0.2	- 0.4 / + 0.2	3 kg	5 kg	3 kg
Triangle 80° DVS 2211	DK/80-4	4.0 x 3.0	± 0.3	+ 0 / - 0.4	3 kg	5 kg	3 kg
	DK/80-4.3	4.3 x 3.0	± 0.3	+ 0 / - 0.4	3 kg	5 kg	3 kg
	DK/80-5	5.0 x 3.5	± 0.3	+ 0 / - 0.4	3 kg	5 kg	3 kg
	DK/80-6	6.0 x 4.5	± 0.3	+ 0 / - 0.4	3 kg	5 kg	3 kg
	DK/80-7	7.0 x 5.3	± 0.4	+ 0 / - 0.4	3 kg	5 kg	3 kg
Triangle 90° DVS 2211	DK/90-5.7	5.7 x 3.8	- 0.5 / + 0.1	+ 0 / - 0.4	3 kg	5 kg	3 kg
Triangle 70° DVS 2211	DK/70-7	7.0 x 5.0	- 0.3 / - 0.9	+ 0 / - 0.4	3 kg	5 kg	3 kg
Triangle 90° special	DK/90-5	5.0 x 3.2	± 0.3	+ 0 / - 0.4	3 kg	5 kg	3 kg
Oval	OS-5	5.0 x 3.0	± 0.3	± 0.3	3 kg	5 kg	3 kg
Triplet 90°	DR/80-5	5.0 x 3.4	± 0.3	+ 0 / - 0.4	3 kg	5 kg	3 kg

Welding Rods - PVC

Schweißdraht

		mm	↔↑Δ mm	Loose roll	Bar 2000 mm	Bar 1000 mm
Round DVS 2211	S DMS:2	∅2	± 0.2	-	3 kg	-
	S DMS:3	∅3	± 0.2	8 kg	3 kg	-
	S DMS:4	∅4	± 0.2	-	3 kg	-
	S DMS:5	∅5	± 0.2	-	3 kg	-
Triangle 80° DVS 2211	80-4.3	3 x 3 x 4.3	-	-	-	3 kg
	80-6	4 x 4 x 6	-	+ 0 / - 0.4	-	-
	80-7	5 x 5 x 7	-	+ 0 / - 0.4	-	3 kg
	80-8	6 x 6 x 8	-	+ 0 / - 0.4	-	-
Triangle 90° DVS 2211	90-4	3 x 3 x 4.3	-	+ 0 / - 0.4	-	3 kg
	90-6	4.7 x 4.7 x 6	-	+ 0 / - 0.4	-	3 kg
Double Core	-	6.1 x 3.1	-	+ 0 / - 0.4	-	3 kg
Triplet	-	5.0 x 3.5	-	+ 0 / - 0.4	-	3 kg
DK 100	-	5.55 x 3.0	-	± 0.3	-	3 kg
DK 200	-	6.45 x 3.45	-	+ 0 / - 0.4	-	3 kg
Profile a	-	7.0 x 3.0	-	+ 0 / - 0.4	-	3 kg
Profile b	-	5.5 x 2.5	-	+ 0 / - 0.4	-	3 kg